

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)		QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.		STATUS: MOCKUP/PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86 & CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

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